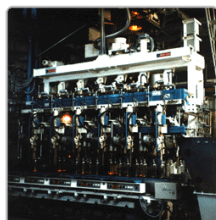


# MOLYDUVAL

## Gloria B 97



### Swabbing Lubricant for Glass Industry

Lubricant with solids for the hollow glass production. It is used as a swabbing compound predominantly in larger bottles and containers. The smooth, adhesive graphite film ensures good release, good pre-drop, good distribution of glass, and a clean glass surface without leaving any residue.

Can also be applied as a pre-coating directly onto the form. A separate pre-coating is not necessary. A small number of glass factories use an additional preform coating to avoid cracking. Others have found that these "duplicate" layer boost residues on the glass. Whether an additional coating is positive or not, seems product typical.

#### Properties

- \* low smoke formation
- \* good water resistance
- \* good moistening
- \* long using times
- \* high rub resistance
- \* minimum transfer of graphite
- \* easy loading of swabs

#### Applications

- \* as release agent for moulds in glass industry

#### How to Use

Should be used with a dry swab. A light dipping of the swab is recommended. Excess lubricant must be squeezed out before applying to the mold equipment.

#### Technical Datas

Color		black
Density 15°C	kg/m <sup>3</sup>	930
Content graphite	%	2
Flash Point Base Fluid	°C	> 200
Content sulphur	%	4,5

For further information, please see our website [www.molyduval.com](http://www.molyduval.com) or consult your local representative.

The content of this manual is based on our current knowledge and experience in the development and manufacture of lubricants. Because of the complexity of tribological systems, the effect of our products depends on many parameters, which we cannot assess and which influence we cannot evaluate. For this reason general statements about the function of our products are not possible. The information in this manual, therefore, contains non-binding guidelines, which should give the technical trained reader information on possible applications. The information in this manual does not include property assurances or warranties or guarantees to the properties or suitability of this product in a specific application. Prior to its use it is absolutely necessary to test this product in the application to ensure that the product and its use is safe, economical and fully suitable. It should proceed with due diligence.